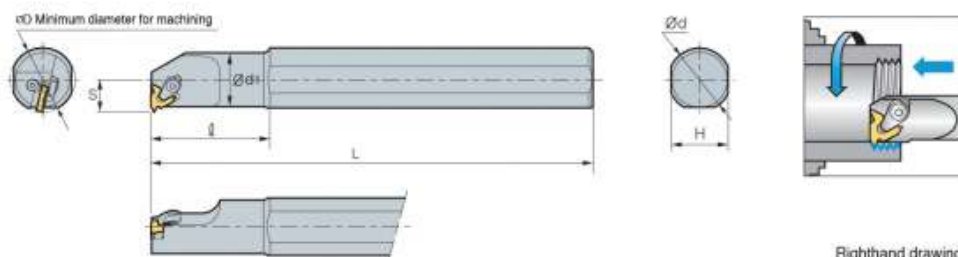


IR(L)H-C

(Clamp on system)



Righthand drawing
(mm)

Designation		Inscribed circle	ØD	Ød	Ød1	H	L	S	ℓ	Shim screw 	Clamp 	Screw RH 	Screw LH 	Wrench
IR(L)H	20-16C	9.525	24	20	20.0	18.0	180	13.4	50	STA16	CTH16	ATI16	ATE16	TW10P TW15P
	25-16C	9.525	29	32	25.0	28.0	250	16.3	60					
	25D-16C	9.525	29	25	24.6	22.6	200	16.1	45					
	32-16C	9.525	36	32	32.0	29.0	250	19.6	60					
	40-16C	9.525	44	40	40.0	36.0	300	23.8	60					
	25-22C	12.7	32	32	25.0	29.0	250	17.4	60	STA22	CTH22	ATI22	ATE22	TW20P
	25D-22C	12.7	32	25	24.6	22.6	200	17.2	45					
	32-22C	12.7	39	32	32.0	29.0	250	21.5	60					
	40-22C	12.7	47	40	40.0	36.0	300	25.8	60					
	32-27C	15.875	40	32	32.0	29.0	250	22.4	60					
	40-27C	15.875	48	40	40.0	36.0	300	26.4	60	STA27	CTH27	ATI27	ATE27	TW25L
	50-27C	15.875	58	50	50.0	45.0	350	31.4	75					
	60-27C	15.875	69	60	60.5	54.0	400	36.4	75					

Applicable inserts D10, D11, D14, D15, D17, D20~D25, D27~D30

• Helix angle is 1.5° for all holders



D

Threading