

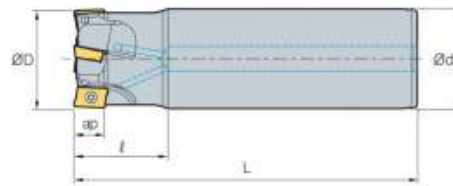
AMS1000S

Fig 1

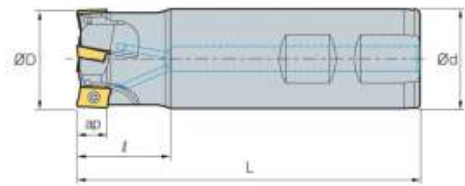


Fig 2



AA
90°
• AR: 7.5°~13°
• RR: -17°~-6°

(mm)

Designation			ØD	Ød	ℓ	L	ap		Fig.
AMS	1010HS	2	10	10	20	80	5.6	0.04	2
	1011HS	2	11	10	20	80	5.6	0.04	2
	1012HS-2	2	12	12	25	80	5.6	0.06	2
	1012HS-2L12	2	12	12	25	120	5.6	0.09	1
	1012HS-3	3	12	12	25	80	5.6	0.06	2
	1014HS-2	2	14	16	25	90	5.6	0.11	2
	1014HS-2L16	2	14	16	25	140	5.6	0.18	1
	1014HS-3	3	14	16	25	90	5.6	0.11	2
	1015HS	3	15	16	25	90	5.6	0.11	2
	1015HS-3L16	3	15	16	25	140	5.6	0.18	1
	1016HS-3	3	16	16	25	90	5.6	0.12	2
	1016HS-3L16	3	16	16	25	160	5.6	0.22	1
	1016HS-4	4	16	16	25	90	5.6	0.12	2
	1017HS	4	17	16	25	90	5.6	0.12	2
	1017HS-3L16	3	17	16	25	160	5.6	0.22	1
	1018HS	4	18	16	25	90	5.6	0.12	2
	1018HS-4L16	4	18	16	25	180	5.6	0.25	1
	1020HS-4	4	20	20	30	110	5.6	0.23	2
	1020HS-4L20	4	20	20	30	200	5.6	0.43	1
	1020HS-5	5	20	20	30	110	5.6	0.23	2
1021HS	5	21	20	30	110	5.6	0.24	2	
1021HS-4L20	4	21	20	30	200	5.6	0.43	1	
1022HS	5	22	20	30	110	5.6	0.27	2	
1025HS	7	25	25	30	120	5.6	0.39	2	
1026HS	7	26	25	30	120	5.6	0.39	2	
1032HS	8	32	32	35	120	5.6	0.65	2	
1033HS	8	33	32	35	120	5.6	0.65	2	

Available inserts

APMT-MA

APMT-MM



Designation		Cermet		Coated												Uncoated		page	
		CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC2505	PC2510	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	G10		H01
APMT	0602PDFR-MA																	●	E05
	060208PDFR-MA																		
	060202PDSR-MM				●						●				●	●			
	0602PDSR-MM				●			●	●	●	●	●			●	●			
	060208PDSR-MM				●					●	●				●	●			
	060212R-MM				●					●					●	●			
	060216R-MM									●					●	●			

Parts

Specification		
Ø10~Ø33	FTKA01842	TW06S-A

Available inserts **E05**

Milling

E