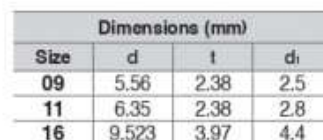


B

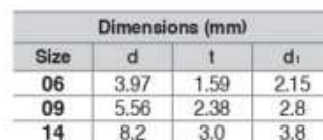
TC ○○

[illegible]

Inserts	Designation	Cermet			Coated		Coated										Uncoated		Cutting Condition									
		CN1500	CN2000	CN2500	CC1500	CC2500	NC3215	NC3120	NC3225	NC3030	NC5330	NC6310	NC6315	NC9115	NC9125	NC9135	PC5300	PC5400	PC8105	PC8110	PC8115	PC9030	H01	H05	fn (mm/rev)	ap (mm)		
Medium to finishing 	TCMT 090204-MP 090208-MP 110202-MP 110204-MP 110208-MP 16T302-MP 16T304-MP 16T308-MP 16T312-MP 220408-MP													●	●	●										0.05~0.18	0.10~1.00	
															●	●	●										0.08~0.20	0.10~1.20
								●		●		●			●	●	●				●	●					0.03~0.12	0.20~1.50
								●		●		●			●	●	●				●	●					0.05~0.15	0.20~15.0
								●		●		●			●	●	●	●			●	●					0.10~0.28	0.25~2.00
																											0.08~0.25	0.20~1.50
		●	●	●	●	●	●	●		●		●		●	●	●	●	●	●	●	●	●	●				0.08~0.20	0.30~2.50
		●	●	●	●	●	●			●		●	●	●	●	●	●	●	●	●	●	●	●				0.10~0.30	0.50~2.50
								●		●		●			●	●	●				●	●	●				0.20~0.40	0.50~2.50
Medium cutting 	TCMT 090204-C25 090208-C25 110202-C25 110204-C25 110208-C25 16T304-C25 16T308-C25	●	●	●	●	●	●		●	●	●		●				●	●		●						0.06~0.18	0.40~2.50	
		●	●	●	●	●	●	●	●		●		●					●	●		●						0.08~0.25	0.80~2.50
		●	●	●	●	●	●	●	●		●		●					●	●		●						0.04~0.12	0.40~2.00
		●	●	●	●	●	●	●	●	●	●	●	●	●				●	●		●						0.06~0.20	0.60~2.50
		●	●	●	●	●	●	●	●		●	●	●	●	●			●	●		●		●	●			0.08~0.25	0.80~2.50
		●	●	●	●	●	●	●	●	●	●	●	●	●				●	●		●		●	●			0.08~0.28	0.80~3.00
		●	●	●	●	●	●	●	●	●	●	●	●	●				●	●		●		●	●			0.10~0.30	1.00~3.00

● : Stock item

TO ○○



Workpiece	Steel	P															Machining types
	Stainless steel	M															
	Cast iron	K															
	Non-ferrous metal	N															
	Heat resistant alloy, Titanium alloy	S															
	Hardened steel	H															

[illegible]

- : Stock item

