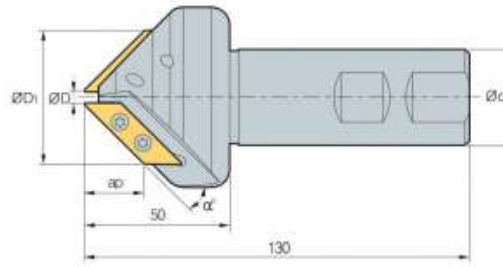


CE (Long chamfer)



- AR: $-5^{\circ} \sim 1^{\circ}$
- RR: 0°

									(mm)
Designation		$\odot$	$\odot D$	$\odot D_1$	$\odot d$	a_p	α° (Chamfer angle)	Machining range (Min-Max)	Uses
CE	30-3105R-S32	1	5	35	32	26	30°	$\odot 5 \sim \odot 35$	Front Chamfering
	45-3105R-S32	2	5	48	32	21	45°	$\odot 5 \sim \odot 48$	Front Chamfering
	60-3105R-S32	2	5	57	32	15	60°	$\odot 5 \sim \odot 57$	Front Chamfering

Available inserts

XCET-KC



Designation		Cermet		Coated										Uncoated			page			
		CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC2505	PC2510	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400		ST30A	G10	H01
XCET	310404ER-KC										●						●	●		E29

Parts

Specification		
		
	Screw	Wrench
$\odot 5$	FTKA03510	TW15S

Available inserts **E29**